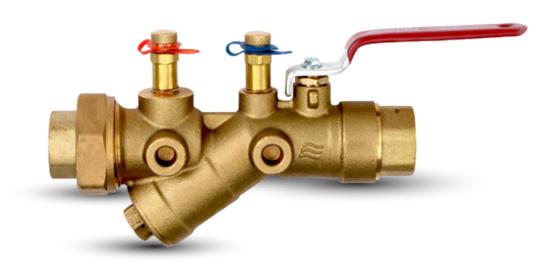


AC/ACR



Automatic Balancing Valves

Flow regulator & union



Breakthrough Engineering

AC

AutoFlow combination ball valve, AutoFlow regulator and union with up to five (5) accessory port locations. Unit is factory set to automatically limit the flow rate to within 5% of the specified amount. The flow cartridge is removable from the valve body to provide access for flow rate changes, inspection, and cleaning without breaking the main piping. The ball valve has PTFE packing, brass packing nut and blowout-proof stem, large diameter plated ball and a full size steel handle with vinyl grip. The union has an EPDM "O"-ring and tailpiece available in M, F and S connections. Ball valve end is available only in FPT or SWT. Pressure / Temperature ports are standard.



ACR

Compact, Y-shaped combination ball valve, AutoFlow regulator and union with four accessory port locations.



Key features

- > Flow Limiting
 No wasted pumping
- Combination Valve
 Union, regulator and shut-off in one
- > Accuracy +/-5%
- > Tamper Resistant

Technical description

Application:

Hydronic Balancing

Functions:

Flow regulator, union and shut-off

Dimensions:

1/2" - 2-1/2"

Rating:

400 psig at 250° F (27 bar at 120° C)

Pressure range:

2-32 psi or 5-60 psi

Accuracy:

±5%

Material:

Body: DZR Brass Flow cartridge: Series 300 stainless

steel wear surfaces with stainless steel spring



Connections

AC

Model	Size		Fixed Conn. (Outlet)			U	Union Conn. (Intlet)			
	in./m	nm	i	in./mm			in./mm			
AC050	1/2"	(15)	1/2"	(15)	S, F	1/2	(15)	F, M, S		
ACOSO	17 2	(13)	1/ 2	(15)	J, I	3/4	(20)	F, M, S		
						1/2	(15)	F, M, S		
AC075	3/4"	(20)	3/4"	(15)	S, F	3/4	(20)	F, M, S		
						1	(25)	M, S		
						1/2	(15)	M, S		
AC100	1"	(25)	1"	(25)	S, F	3/4	(20)	F, M, S		
ACIOO	I	(25)	I			1	(25)	F, M, S		
						1 1/4	(32)	F, M, S		
						1/2	(15)	M, S		
		(32)		(32)	S, F	3/4	(20)	F, M, S		
AC125	1 1/4"		1 1/4"			1	(25)	F, M, S		
						1 1/4	(32)	F, M, S		
						11/2	(40)	M, S		
						11/4	(32)	F, M, S		
AC150	1 1/2"	(40)	1 1/2"	(40)	S, F	11/2	(40)	F, M, S		
						2	(50)	F, M, S		
						1 1/4	(32)	F, M, S		
	2"	(50)	2.11	(50)	6.5	11/2	(40)	F, M, S		
AC200			2"		S, F	2	(50)	F, M, S		
						2 1/2	(65)	F, M		

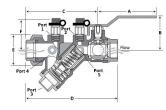
ACR

Model	Size	Fixed Conn. (Outlet)	Unio	Union Conn. (Intlet)				
	in./mm	in./mm		in./mm				
ACR050	1/2" (15)	1/2" (15) S, F	1/2	(15)	F, M, S			
ACR075	3/4" (20)	3/4" (20) S, F	3/4	(20)	F, M, S			
			1/2	(15)	F, M, S			
ACR100*	1" (25)	1" (25) S, F	3/4	(20)	F, M, S			
			1	(25)	M, S			
			1/2	(15)	F, M, S			
			3/4	(20)	F, M, S			
ACR150*	11/2" (40)	11/2" (40) S, F	1	(25)	F, M, S			
			1 1/4	(32)	F, M, S			
			11/2	(40	M, S			
ACDOEO	2.1/2# (/.5)	24/21 (/5) 6 5	2	(50)	F, M			
ACR250	2 1/2" (65)	2 1/2" (65) S, F	2 1/2	(65)	F, M			
		S = sweat F = female NP	M = male NPT					

Notes

^{*}Denotes female thread not available on union end.

Articles



Dimensions / Flow

AC

Maximum Flow gpm (lps)*
Control Range psi (kpg)

									,	Control Range psi (Kpa)		
	Size		Α		В		С	D	E	F	2-32 (L)	5-60 (H)
Model	in.	in.	/mm	in./	mm /	in.,	/mm	in./mm	in./mm	in./mm	(14-220)	(35-414)
AC050	1/2	4.1	(104)	2.0	(51)	4.8	(122)	6.7 (170)	2.1 (53)	2.2 (56)	8 (0.5)	12 (0.75)
AC075	3/4	4.1	(104)	2.0	(51)	4.9	(124)	6.7 (170)	2.1 (53)	2.2 (56)	8 (0.5)	12 (0.75)
AC100	1	4.7	(119)	2.7	(69)	6.6	(168)	9.5 (241)	2.8 (71)	2.3 (58)	19 (1.2)	27 (1.7)
AC125	1 1/4	4.7	(119)	2.7	(69)	6.6	(168)	9.6 (244)	2.8 (71)	2.3 (58)	19 (1.2)	27 (1.7)
AC150	11/2	5.7	(141)	3.6	(91)	8.4	(213)	11.7 (297)	3.8 (97)	2.4 (61)	50 (3.15)	70 (4.4)
AC200	2	5.7	(141)	3.6	(91)	8.5	(216)	12.0 (305)	3.8 (97)	2.4 (61)	50 (3.15)	70 (4.4)

Notes

Dimensions based on F X F connections and will vary with mixed options/connections.

Dimensions are subject to minor changes.

For pump head calculations, add the indicated pressure drop of 4.6 ft or 2 psi for 2-32 psi or 11.6 ft or 5 psi for 5-60 psi to the calculated drop for other components.

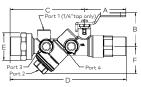
Available in ISO7 threads.

Dimensions / Flow

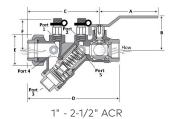
ACR

Maximum Flow gpm (lps)*
Control Range psi (kpa)

	Size	Α	В	С	D	E	F	2-32 (L) 5-60 (H)
Model	in./mm	in./mm	in./mm	in./mm	in./mm	in./mm	in./mm	(14-220) (35-414)
ACR050*	1/2	2.3 (58)	1.9 (48)	4.0 (102)	6.0 (152)	1.6 (41)	1.5 (38)	3 (0.19) 5 (0.31)
ACR075*	3/4	2.3 (58)	1.9 (48)	4.1 (104)	6.5 (165)	1.6 (41)	1.5 (38)	3 (0.19) 5 (0.31)
ACR100	1	4.1 (104)	2.0 (51)	5.5 (140)	7.6 (193)	2.1 (53)	1.97 (50)	8 (0.5) 12 (0.75)
ACR150	1 1/2	4.7 (119)	2.7 (69)	7.9 (201)	10.7 (271)	2.8 (71)	2.64 (67)	19 (1.2) 27 (1.7)
ACR250	2 1/2	5.6 (119)	3.6 (91)	9 (228)	12.5 (317)	4.6 (120)	2.4 (61)	50 (3.15) 70 (4.4)



1/2" - 3/4" ACR



Notes

Dimensions based on S X S connections and will vary with mixed options/connections. For ACR250, dimensions based on FxF connection.

Dimensions are subject to minor changes.

*Denotes female thread not available on union end.

See IOM for cartridge change instructions.



Weight / Cv

AC

	Weight		
Model	lb./(kg)	Cv	(Kv)
AC050	2.5 (1.13)	7.9	(8.8)
AC075	2.5 (1.13)	8.8	(7.6)
AC100	6.2 (2.81)	19.7	(17.0)
AC125	6.1 (2.80)	20.4	(17.6)
AC150	15.6 (7.08)	52.7	(45.6)
AC200	15.4 (6.99)	55.1	(47.7)

Notes

Weights based on F $\rm X$ F connections and will vary with mixed options connections

Weights are subject to minor changes

Cv's based on the body only without flow cartridge.

See operation manual for Installation and Maintenance F033

ACR

	Weight		
Model	lb./(kg)	Cv	(Kv)
ACR050	1.5 (0.7)	5.7	(4.9)
ACR075	1.5 (0.7)	5.7	(4.9)
ACR100	2.5 (1.13)	8.8	(7.6)
ACR150	6.8 (3.08)	20.4	(17.65)
ACR250	17.5 (7.9)	55.0	(48.0)

Notes

Weights based on S X S connections and will vary with mixed options/connections. For ACR250, weight based on FxF connections.

Weights are subject to minor changes.

Cv's based on the body only without flow cartridge.

See IOM for cartridge change instructions.

5

Flow Rate

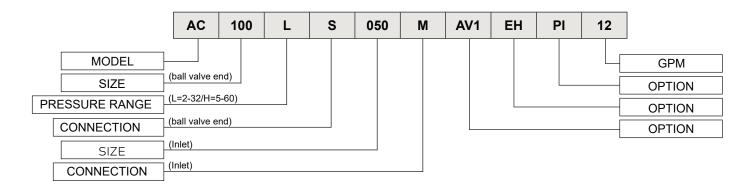
ACR/AC

Size	psid Range	Flow Rate (gpm)
ACR 1/2" - 3/4"	2 - 32 (L)	0.33, 0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 3.0
	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0
AC 1/2" - 3/4"	2 - 32 (L)	0.33, 0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.28, 6.0, 7.0, 8.0
ACR 1"	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12
AC 111 11/411	2 22 (1)	0.5, 0.67, 0.75, 0.88, 1.0, 1.1, 1.25, 1.5, 1.75, 2.0, 2.25, 2.5, 2.64, 3.0, 3.5, 4.0, 4.5, 5.0, 5.28, 6.0, 7.0, 8.0, 9.0,
AC 1" - 1 1/4"	2 - 32 (L)	10, 11, 12, 13, 14, 15, 16, 17, 18, 19
ACR 11/2"	5 - 60 (H)	1.0, 1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27
AC 11/211 211	2 22 (1)	5.0, 6.0, 7.0, 8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48,
AC 11/2" - 2"	2 - 32 (L)	50
ACD 24/2//	F (O(I))	8.0, 9.0, 10, 11, 12, 13, 14, 15, 16, 17,18,19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48,
ACR 2 1/2"	5 - 60 (H)	50, 52, 54, 56, 58,60, 62, 64, 68, 70

	Size	kPa Range	Flow Rate (lps)
ACD	1F 20	2-32 (L)	0.021, 0.035, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167
ACR	15 - 20 mm	5-60 (H)	0.063,0.095, 0.126,0.158,0.189,0.252, 0.315
^	15 - 20 mm	1/ 220 (1)	0.021, 0.032, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167, 0.189, 0.221,
AC	15 - 20 mm	14 - 220 (L)	0.252, 0.284, 0.315, 0.333, 0.379, 0.442, 0.505
ACR	25 mm	35 - 414 (H)	0.063, 0.095, 0.126, 0.158, 0.189, 0.252, 0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757
			0.032, 0.042, 0.047, 0.056, 0.063, 0.069, 0.079, 0.095, 0.110, 0.126, 0.142, 0.158, 0.167, 0.189, 0.221, 0.252,
AC	25 - 32 mm	14 - 220 (L)	0.284, 0.315, 0.333, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883, 0.946, 1.009, 1.073, 1.136,
			1.199
ACD	40	25 /1/ /11	0.063,0.095, 0.126, 0.158, 0.189, 0.252, 0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883,
ACR	40 mm	35 - 414 (H)	0.946, 1.009, 1.073, 1.136, 1.199, 1.262, 1.325, 1.388, 1.451, 1.514, 1.577, 1.640, 1.703
۸.	40 F0	1/ 220 (1)	0.315, 0.379, 0.442, 0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883, 0.946, 1.009, 1.073, 1.136, 1.199, 1.262,
AC	40 - 50 mm	14 - 220 (L)	1.388, 1.514, 1.640, 1.767, 1.893, 2.019, 2.145, 2.271, 2.397, 2.524, 2.650, 2.776, 2.902, 3.028, 3.155
			0.505, 0.568, 0.631, 0.694, 0.757, 0.820, 0.883, 0.946, 1.009, 1.073, 1.136, 1.199, 1.262, 1.325, 1.388, 1.451,
ACR	65 mm	35 - 414 (H)	1.514,1.577, 1.640, 1.703, 1.767, 1.893, 2.019, 2.145, 2.271, 2.397, 2.524, 2.650, 2.776, 2.902, 3.028, 3.155, 3.281,
			3.407, 3.533, 3.659, 3.785, 3.912, 4.038, 4.290, 4.416



Model Order Designation



S = female sweat **F** = female NPT **M** = male npt

Options Available

AA Automatic Air Vent PL Plug

AV Manual Air Vent PP Propress®

DX Dual Extended P/T Ports **SE** Stem Extender

EH Extended Handle **T4** 1/4" F Tap

HN Hose End Drain Valve with Cap XL Ext. P/T Port

MI Metal ID Tag

PI Plastic ID Tag



