MOORE INDUSTRIES WORLDWIDE

May 2022

Programmable Current/Voltage and RTD/Thermocouple Limit Alarm Trips

Description

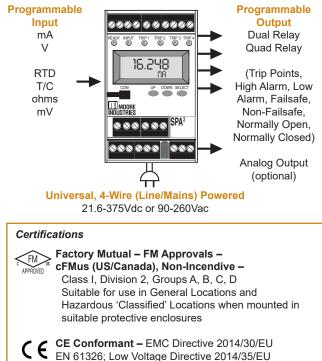
The universal SPA² Programmable Limit Alarm Trips provide on/off control, warn of unwanted process conditions, alarm on rate-of-change and provide emergency shutdown. Very versatile, they accept a signal input from transmitters, temperature sensors and a wide array of other monitoring and control instruments:

- Current and Voltage Signals
- 23 RTD Types
- 9 Thermocouple Types
- Resistance and Potentiometer Devices
- Direct Millivolt Sources

Dual and Quad Alarm Trip Outputs

The 4-wire (line/mains-powered) SPA² provides two or four independent and individually-configurable alarm relay outputs when a monitored process variable falls outside of user-set high and/or low limits. This is typically used to activate a warning light, annunciator, bell, pump, motor or shutdown system.

Figure 1. Available SPA² models deliver versatile and programmable input and output choices.



EN 61326; Low Voltage Directiv



The SPA² features a metal, RFI resistant housing with display that snaps onto standard DIN-style rails.

Features

- Universal plant standard. With programmable input/output parameters, and "Universal" DC or AC power input, there's no need to stock dozens of different alarm trips.
- **20-bit input resolution.** Delivers industrybest digital accuracy for both sensor (RTD and thermocouple) and analog (current/voltage) inputs.
- Site- and PC-Programmable. Featuring security password protection, the SPA² offers the choice of using front panel pushbuttons or our FREE Windows[®]-based Intelligent PC Configuration Software for fast and simple set up.
- Long-term stability. Provides up to 5 years between scheduled calibrations.
- Large 5-digit process and status readout. A backlit display shows menu prompts during pushbutton configuration and, when the SPA² is in operation, shows the process variable, the output or toggles between the two in selectable engineering units.
- **Combined alarm trip and transmitter.** The analog output (-AO) option reduces costs and installation time when both alarm and transmitter functions are needed at the same location.
- Isolated and RFI/EMI protection. Delivers superior protection against the effects of ground loops and plant noise.

Site- and PC-Programmable

Operating parameters configure quickly and easily using front panel pushbuttons or our Intelligent PC Configuration Software. Programmable functions include:

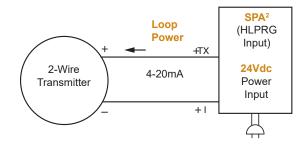
- · Security password protection on/off and password
- Input type and measurement range (zero and full scale values)
- · Input and output trimming
- Multiple alarm options high or low trip, out of band, rate of change, stuck input fault alarm
- Failsafe or non-failsafe, and normally open or normally closed alarm relays
- Alarm deadband (0-100%) and alarm time delay
- T/C reference junction compensation (on/off)
- Display parameters (scale, engineering units, and set number of digits after the decimal point)
- · Differential or averaging of RTD inputs
- Standard and custom linearization curves (up to 128 points)*
- Analog output range**
- On input failure, upscale or downscale drive, fail to last value or fail to selected value**
- Analog signal output damping (0-30 seconds)**

*Programmable via the PC Configuration Software only. **Models with Analog Output (-AO) option.

Powers a 2-Wire Transmitter

The SPA² (HLPRG: current/voltage input model) comes standard with 2-wire transmitter excitation that provides 24Vdc to power the loop. This saves the cost of specifying and installing an additional instrument power supply to power a 2-wire transmitter on the input loop.

Figure 2. The SPA² provides transmitter excitation to power a 2-wire transmitter.



Untitled - SPA2 Configuration			- 🗆 ×
View Transfer COMs Monitori	3	Help	
☞◼	8		
PA ²			
Program Status Upload Fail		arms 1 & 2 Alarms 3	& 4 Analog Output Scaling Custom Curve
PA2 Status	Input Type		Sensor Range Sensor Limits -240.00 to 960.00 Deg C
	RTD 4 Wire	-	
	Pt3850 100 ohm	s 👻	Upper Range 100.00 Capture
Process Variable (PV)		_	Lower Range 0.00 Capture
ag Programmed Date			
31 Mar 2017			Sensor Trimming
escriptor	Temperature	Fiter	Disabled C 1 Point C 2 Points
	Deg C Deg F	○ 50 Hz	Point 1 Point 2
essage	C Kelvin	60 Hz	0.00
PA2 Device Info	C Deg R		Set Set
Low Level Input	Broken Wire Dete	ection	
S/N: 0 HW Rev: 1.0 SW Rev: 4.0	I Enabled		Trimmed Value
	- Running Average	Filter Setting	In the second se
Progress	Finabled 4	4 4	Trim

Versatile Alarm Options

Each individually-configurable SPA² alarm trip relay programs via the PC software as a:

High or Low Limit Process Alarm—Monitor a temperature, pressure, level, flow, position or status variable, and use to warn of unwanted process conditions (Figure 4), provide emergency shutdown or provide on/off control (Figure 5).

Rate-of-Change Alarm—Monitor an input for a change in value with respect to time (Figure 6). The alarm trips when the input rate-of-change exceeds a user-selected rate (Delta) over a user selected time period (Delta Time); alarm can be configured for increasing or decreasing PV rate-of-change, or both.

Band Alarm—Combines the High and the Low Trip Alarms into one. It can be used to warn of a process that has left its normal operating conditions. Alternatively a midpoint PV value and a +/- variance can be set to alarm when it breaches the upper or lower variance setting.

Stuck Alarm—Monitors the input with respect to time and trips when that input hasn't changed by a user-selected rate (Delta) over a user selected time period (Delta Time).

Fault Alarm—Provides an alarm (without affecting the other relay being used to monitor the process) when the SPA2 identifies a self-diagnostic issue, input saturation, sensor failure or input out-of-range failure.

Quick Ranging Calibration

Using the front panel pushbuttons or the PC Configuration Software (instead of potentiometers which can drift), precise zero and span settings can be made in seconds. Just select the zero and span values, and the push of a button locks the values into the alarm trip's memory.

SPA²

Programmable Current/Voltage and RTD/Thermocouple Limit Alarm Trips

Figure 4. High and/or low limit alarms, with a selectable deadband to reduce false alarms, can be used to warn of unwanted process conditions or to provide emergency shutdown.

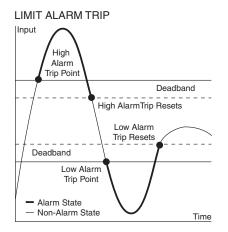


Figure 5. The SPA² can be used as a simple on/off controller such as those required in level applications (pump/valve control) when filling or emptying a container or tank.

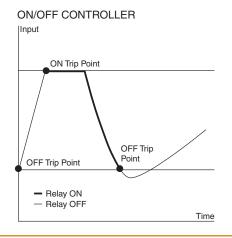
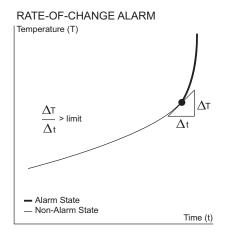


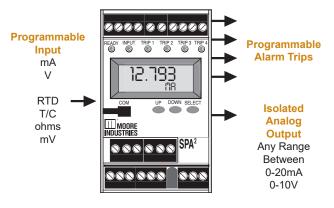
Figure 6. The SPA² can be set to trip when the input rate-of-change exceeds a user-selected rate (Delta) over a user-selected time period (Delta Time).



Combination Alarm and Isolated Transmitter

When ordered with the Analog Output (-AO) option, the SPA² provides a proportional and isolated analog retransmission of the input signal that can be sent to remote monitoring/control devices like a DCS, PLC, PC, indicator or data recorder (Figure 7). All analog parameters can be selected using the SPA² push buttons or the Intelligent PC Configuration Software. Upon input failure, the analog output can be user-set for upscale or downscale drive or fail to last value.

Figure 7. When ordered with the Analog Output (-AO) option, the SPA² is a combination alarm trip and signal transmitter.



Superior Reference Junction Compensation

Uncompensated plastic terminals are very susceptible to ambient temperature changes that may result in readings that are "off" by several degrees. SPA² models that accept temperature inputs (TPRG input) feature metal terminals and advanced electronic compensation techniques that provide a stable measurement in fluctuating ambient temperature conditions.

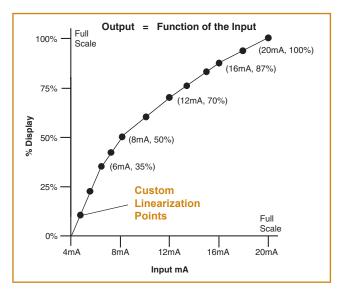
Continuous Self-Diagnostics

Incorporating advanced self-diagnostics, the SPA² checks its own operation and configuration upon start up and then continuously monitors its status during operation. If it senses that it is not operating properly, it displays an error message on its display indicating what condition has occurred. In addition, one or more of the alarm trip outputs can be set as a fault alarm which will trip when an unwanted diagnostic condition occurs.

Custom 128-Point Linearization Curves

The ability to plot a custom linearization curve is beneficial when non-linear input signals must be converted to linear output representations (Figure 8). Typical applications include monitoring a non-linear transducer, the level of odd-shaped tanks and flow meter linearization.

Figure 8. Using the Intelligent PC Configuration Software, up to 128 custom linearization points can be selected and saved in the SPA²'s memory to compensate for non-linear input signals.

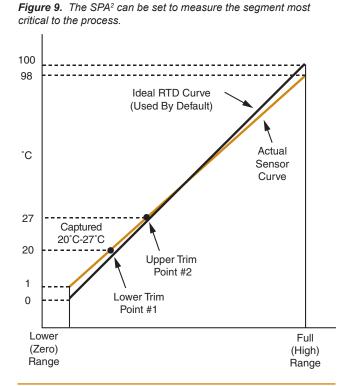


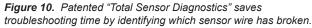
Total Sensor Diagnostics for RTD Inputs

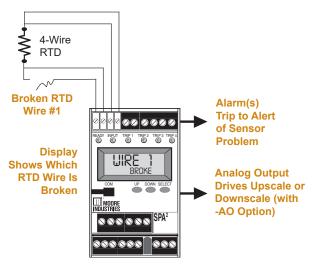
Our SPA² Programmable Limit Alarm Trip (TPRG input model) performs continuous sensor diagnostics (Figure 10). This industry-first and patented Moore Industries feature saves you time and money by letting you know when a problem occurs, and its type and location. If the RTD input breaks, the user can decide whether or not to trip one or more alarms to indicate trouble. A plain-English error message on the display, as well as on the PC Configuration Software, indicates exactly which RTD wire has broken. Specific error messages eliminate the work of removing the sensor or checking all lead wires to diagnose a problem. If equipped with the Analog Output (-AO) option, the user has the option of driving the analog output either upscale or downscale on sensor failure.

Trim to Specific Curve Segments

The SPA² can be trimmed with two data points within the selected zero and span measurement range (Figure 9). This allows a complete process range to be monitored while placing measurement emphasis on a critical segment of the range. This provides incredible precision over a limited portion of the span while measuring the remainder of the span with outstanding accuracy.







SPA² Programmable Current/Voltage and RTD/Thermocouple Limit Alarm Trips

Specifications (HLPRG: mA and V Input Model)

Performance Input Range: Current Input Performance TX Power Supply: 24Vdc, 0-50mA (1mA minimum span); (continued) ±10%@24mA (regulated) Voltage Input 0-11V (250mV Relay Outputs: Single-pole/ double-throw (SPDT), 1 form minimum) Input Accuracy and Alarm Trip Repeatability: Current inputs, ±2 microamps (0.01% option: Double-pole/doubleof 20mA span); Voltage inputs, throw (DPDT), 2 form C, rated ±1mV (0.01% of max. span) 5A@250Vac, 50/60Hz or Stability: Refer to 24Vdc, noninductive Table 1 Dead Band: 11.5V or 50mA, Performance WITH ANALOG OUTPUT maximum in Linear Mode. with Analog Output Accuracy: Current, equivalent of maximum input Output (-AO ±0.01% of maximum span (±2 range in user-set engineering **Option)** microamps); Voltage, ±0.01% of maximum span (±1mV) units in Scaling/Custom Mode Response Time: 256msec **Response Time:** maximum (Defined as the time 256msec maximum from step change on input (128msec typical) for the to alarm state change when output to change from 10% to alarm is set to trip mid-point) 90% of its scale for an input Alarm Trip Delay: step change of 0 to 100% Programmable from Ripple (up to 120Hz): 0-120 seconds **Power Supply Effect:** measured across a ±0.002% of span for a 250 ohm resistor; Voltage 1% change in line voltage output, 50mVp-p maximum (AC or DC) **Output Limiting: Isolation:** 500Vrms between Current outputs, Output | Failure Limits case, input, output (units with -AO option) and power, 0-20mA 0. 23.6mA continuous 4-20mA 3.6, 23.6mA Dielectric Strength: Will X-20mA (90% of X), 23.6mA withstand a 1966Vdc dielectric Voltage output, -0.5-11V strength test for 2 seconds Load Capability: Source (with no breakdown) mode (internal power supply), **Power Supply:** 0-1000 ohms for current Universal 21.6-375Vdc or output; greater than or equal 90-260Vac; to 2000 ohms resistance on **Power Consumption:** current output 3.5W typical. 5.5W maximum Load Effect (current Input Impedance: Current outputs): ±0.01% of inputs, 20 ohms; Voltage span from 0 to 1000 ohms inputs, 1 Mohm resistance on current output Input Over-Range Protection: Voltage inputs, Ambient Operating Range: ±30Vdc; Current inputs, Conditions -40°C to +85°C ±100mA (-40°F to +185°F) Storage Range: -40°C to +85°C (-40°F to +185°F)

Ambient Ambient Temperature Conditions Effect: Current. 2 (continued) microamps/°C; Voltage, 1mV/°C; Output, ±0.009% C, rated 5A@250Vac, 50/60Hz of maximum span/°C or 24Vdc, non-inductive -DPDT **Relative Humidity:** 0-95%, non-condensing **RFI/EMI Protection:** 80% AM at 1Khz 20V/m @ 20-1000Mhz per IEC61000-4-3. Noise Rejection: Common Mode, 100dB@50/60Hz Normal Mode, Current Input. 70dB typical@50mAp-p@ 50/60Hz; Voltage Input, 70dB typical@1Vp-p@ 50/60Hz Adjustments Front panel pushbuttons parameter configurations; Internal jumper and Current output, 10mVp-p when menu password protect parameter settings Indicators LCD: 2x5 14-segment characters, backlit, alphanumeric readout accurate to the nearest digit. Range: -99999 to 99999; Decimal point can be user-set LED Type: INPUT LED: Dual color LED indicates input failure READY LED: Green LED indicates unit is operating properly ALARM 1, 2, 3 and 4 LED: Dual color LED per relay indicates alarm status Display Accuracy: ±1 digit; when scaling the display (or in Custom Mode), high input-todisplay span ratios decrease display accuracy

Weight 544 g to 601 g (19.2 oz to 21.2 oz)

Table 1. Long-Term Stability

Stability (% of Maximum	Inpu	ut-to-Out (Years)	put	Input-to-Relay (Years)			
Span)	1	3	5	1	3	5	
Current Inputs	0.081	0.14	0.18	0.047	0.081	0.105	
Voltage Inputs	0.093	0.16	0.21	0.066	0.114	0.147	

Specifications (TPRG: RTD, T/C, Ohm, mV and Potentiometer Input Model)

Performance	Input Accuracy and Alarm Trip Repeatability: Refer	Performance (continued)	Relay Outputs: Single- pole/double-throw	Conditions	Temperature on Reference Junction
	to Table 2 Reference Junction		(SPDT), 1 form C, rated 5A@250Vac, 50/60Hz	(continued)	Compensation (T/C inputs only): ±0.005%
	Compensation Accuracy		or 24Vdc, non-inductive		per °C change of ambien
	(T/C inputs only):		-DPDT option: Double-		temperature
	±0.45°C		pole/double-throw		Relative Humidity:
	Stability: Refer to		(DPDT), 2 form C, rated		0-95%, non-condensing
	Table 3		5A@250Vac, 50/60Hz or		RFI/EMI Protection:
	Dead Band: User set		24Vdc, noninductive		80% AM at 1Khz 20V/m
	within selected input range;				@ 20-1000Mhz per
	fully scaleable and set in	Performance	WITH ANALOG OUTPUT		IEC61000-4-3
	user-selected engineering	with Analog	Output Accuracy: Current,		Noise Rejection:
	units	Output (-AO	±0.01% of maximum span		Common Mode,
	Input to Output Response	Option)	(±2 microamps); Voltage,		100dB@50/60Hz
	Time: 256msec typical	• /	$\pm 0.01\%$ of maximum span		Normal Mode, refer to
	(Defined as the time from		(±1mV)		Table 5
	step change on input to		Response Time: 256msec		
	alarm state change when		maximum	Adjustments	Front panel pushbuttons
	alarm is set to trip mid-		(128msec typical) for the		parameter configurations
	point)		output to change from 10%		Internal jumper and
	Alarm Trip Delay:		to 90% of its scale for an		menu password protect
	Programmable from		input step change of 0 to		parameter settings
	0-120 seconds		100%		
	Power Supply Effect:		Ripple (up to 120Hz):	Indicators	LCD: 2x5 14-segment
	±0.002% of span for a		Current output, 10mVp-p		characters, backlit,
	1% change in line voltage		when measured across a		alphanumeric readout
	(AC or DC)		250ohm resistor; Voltage		accurate to the nearest
	Isolation: 500Vrms		output, 50mVp-p maximum		digit.
	between case, input, output		Output Limiting:		Range: -99999 to 99999 Decimal point can be
	(units with -AO option)		Current outputs,		user-set
	and power, continuous.		Output Failure Limits		LED Type: INPUT LED:
	Dielectric Strength: Will withstand a 1966Vdc		0-20mA 0, 23.6mA		Dual color LED indicates
	dielectric strength test		4-20mA 3.6, 23.6mA		input failure
	for 2 seconds (with no		X-20mA (90% of X), 23.6mA		READY LED: Green LE
	breakdown)		Voltage output, -0.5-11V		indicates unit is operating
	Power Supply:		Load Capability: Source		properly
	Universal 21.6-375Vdc or		mode (internal power		ALARM 1, 2, 3 and 4 LE
	90-260Vac		supply), 0-1000 ohms for		Dual color LED per relay
	Power Consumption:		current output; greater than		indicates alarm status
	3W typical, 5.5W maximum		or equal to 2000 ohms		Display Accuracy:
	Input Over-Range		resistance on current output		±1 digit; when scaling
	Protection: ±5Vdc		Load Effect (current		the display (or in custom
	Input Impedance:		outputs): ±0.01% of		mode), high input-to-
	T/C inputs, 40 Mohms,		span from 0 to 1000 ohms		display span ratios
	nominal		resistance on current output		decrease display accura
	Input Over-Range				
	Protection: ±5Vdc	Ambient	Operating Range:	Weight	544 g to 601 g
	Excitation Current:	Conditions	-40°C to +85°C		(19.2 oz to 21.2 oz)
	(RTD and Ohms)		(-40°F to +185°F)		
	250 microamps, ±10%		Storage Range:		
			-40°C to +85°C		
			(-40°F to +185°F)		
			Ambient Temperature		
			Effect: Refer to Table 4		

Effect of Ambient

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Input	Туре	α	Ohms	Conformance Range	Minimum Span	Input Accuracy/ Repeatability	Maximum Range	
RTD			100					
(2-, 3-,			200					
1-Wire)			300					
Dual				400	-200 to 850°C			-240 to 960°C
2-Wire,			500	(-328 to 1562°F)			(-400 to 1760°F	
ie 2-Wire nd One			1000					
B-Wire)		0.003850	Dual 500					
Triple			Dual 1000	-200 to 260°C (-328 to 500°F)			-200 to 260°C (-328 to 500°F)	
2-Wire)			Triple 500	-200 to 440°C (-328 to 824°F)		±0.1°C (±0.18°F)	-200 to 440°C (-328 to 824°F)	
	Platinum		Triple 1000	-200 to 80°C (-328 to 176°F)			-200 to 80°C (-328 to 176°F)	
	, latinani		100		10°C (18°F)			
			200	400 4 05000	(10 F)			
			400	-100 to 650°C (-148 to 1202°F)			-150 to 720°C	
			500 1000	(1101012021)			(-238 to 1328°F	
		0.003902	Dual 500					
			Dual 1000	-100 to 260°C			-100 to 260°C	
				(-148 to 500°F) -100 to 440°C			(-148 to 500°F) -100 to 440°C	
			Triple 500	(-148 to 824°F)			(-148 to 824°F)	
			Triple 1000	-100 to 80°C			-100 to 80°C	
			pie 1000	(-148 to 176°F) -200 to 510°C			(-148 to 176°F) -240 to 580°C	
		0.003916	100	(-328 to 950°F)			(-400 to 1076°F	
	Nickel	0.00672	120	-80 to 320°C			-100 to 360°C	
				(-112 to 608°F)		10.05%0	(-148 to 680°F)	
	Copper	0.00427	9.035	-50 to 250°C (-58 to 482°F)		±0.85°C (±1.53°F)	-65 to 280°C (-85 to 536°F)	
	Direct Resistance		0-4000 Dual 0-2000 ohms	0-4000 ohms 0-2000 ohms	10 ohms		0-4095 ohms 0-2000 ohms	
Ohms		n/a	Triple 0-1300 ohms	0-1300 ohms	TO OTITIS	±0.4 ohms	0-1300 ohms	
	Potentiometer		4000 maximum	0-100%	10%	±0.1%	0-100%	
		m/-		-180 to 760°C	35°C	±0.25°C	-210 to 770°C	
	J	n/a	n/a	(-292 to 1400°F)	(63°F)	(±0.45°F)	(-346 to 1418°F	
	к	n/a	n/a	-150 to 1370°C (-238 to 2498°F)	40°C (72°F)	±0.3°C (±0.54°F)	-270 to 1390°C (-454 to 2534°F	
	E	n/a	n/a	-170 to 1000°C (-274 to 1832°F)	35°C (63°F)	±0.2°C (±0.36°F)	-270 to 1013°C (-454 to 1855.4°F	
	т	n/a	n/a	-170 to 400°C (-274 to 752°F)	35°C (63°F)	±0.25°C (±0.45°F)	-270 to 407°C (-454 to 764.6°F	
TIC	R	n/c	n/a	0 to 1760°C	50°C	±0.55°C	-50 to 1786°C	
T/C	rí	n/a	ıı/a	(32 to 3200°F)	(90°F)	(±0.99°F)	(-58 to 3246.8°F	
	S	n/a	n/a	0 to 1760°C (32 to 3200°F)	50°C (90°F)	±0.55°C (±0.99°F)	-50 to 1786°C (-58 to 3246.8°F	
	В	n/a	n/a	400 to 1820°C (752 to 3308°F)	75°C (135°F)	±0.75°C (±1.35°F)	200 to 1836°C (392 to 3336.8°F	
	N	n/a	n/a	-130 to 1300°C (-202 to 2372°F)	45°C (81°F)	±0.4°C (±0.72°F)	-270 to 1316°C (-454 to 2400.8°F	
	с	n/a	n/a	0 to 2300°C (32 to 4172°F)	100°C (180°F)	±0.8°C (±1.44°F)	0 to 2338°C (32 to 4240.4°F)	
mV	DC	n/a	n/a	n/a	4mV	±30 microvolts	-50 to 1000mV	

Ordering Information

Unit	Input	Output	Power	Options	Housing
SPA2 Programmable Limit Alarm Trip	HLPRG Programs to accept: Current: Any range between 0-50mA including: 0-20mA 4-20mA 10-50mA Voltage: Any range between 0-10Vdc including: 0-5Vdc 1-5Vdc 0-10Vdc TPRG Programs to accept (see Table 2 for details): RTD: 2-, 3- and 4-wire; platinum, copper, and nickel Thermocouple: J, K, E, T, R, S, N, C, B Ohms: 0-4000hms (Potentiometer, 4000ohms maximum) Millivolts: -50 to +1000mV	 2PRG Dual Relays (Relays are single-pole/double-throw (SPDT, 1 form C, rated 5A@250Vac, 50/60Hz or 24Vdc, non-inductive) 4PRG Quad Relays (Relays are single-pole/double-throw (SPDT), 1 form C, rated 5A@250Vac, 50/60Hz or 24Vdc, non-inductive) Each relay individually configures for: High or Low Trip Normally Open or Normally Closed Failsafe or Non-Failsafe 	U Universal accepts any power input range of 21.6-375Vdc or 90-260Vac	 -AO Analog output (isolated and linearized) scalable for any range between 0-20mA into 1000 ohms or 0-10V into 10 kohms (see "Specifications" for additional information) Voltage output, -0.5-11V NOTE: Current output can be user-set for inter- nal or external power (source or sink) -DPDT Relays are double-pole/double-throw (DPDT), 2 form C, rated 5A@250Vac, 50/60Hz or 24Vdc, non-inductive (2PRG output model only) -FMEDA Unit comes with Failure Modes, Effects and Diagnostic Analysis (FMEDA) data for evaluating the instrument for suitability of use in a safety- related application -VTD Standard Factory Calibra- tion with NIST Test Data Report -EMP EMPHASIS Version with keyed terminals and locked firmware version 	DIN DIN-style housing mounts on 35mm (EN50022) Top Hat DIN- rails FLB Flange mount bracket for wall mounting provides a se- cure mount for high vibration applications

When ordering, specify: Unit / Input / Output / Power / Options [Housing] Model number example: SPA2 / TPRG / 2PRG / U / - AO [DIN]

Table 3. Long-Term Stability

Stability (% of Maximum		t-to-Oι (Years)		Input-to-Relay (Years)			
Span)	1	3	5	1	3	5	
RTD, Ohm & Pot Inputs	0.09	0.16	0.21	0.047	0.081	0.104	
T/C & mV Inputs	0.08	0.14	0.18	0.008	0.014	0.019	

Table 5. Normal Mode Rejection Ratio

Sensor Ty	pe	Max. p-p Voltage Injection for 100dB at 50/60Hz
T/C: J, K, N,	C, E	150mV
T/C: T, R, S	S, B	80mV
Pt RTD: 100, 200,	300 ohms	250mV
Pt RTD: 400, 500,	1000 ohms	1V
Ni: 120 oh	ms	500mV
Cu: 9.03 ol	าms	100mV
Resistance	mV	
1-4 kohms	250-1000	1V
0.25-1 kohms	62.5-250	250mV
0.125-0.25 kohms	31.25-62.5	100mV

Table 4. Ambient Temperature Effect

	Accuracy per 1°C (1.8°F) Change in Ambient
RTD*	0.0035°C
Millivolt	0.5 microvolts + 0.005% of reading
Ohm	0.002 ohms +0.005% of reading
	Thermocouple
	Accuracy per 1°C (1.8°F) Change in Ambient
J	0.00016°C + 0.005% of reading
К	0.0002°C + 0.005% of reading
E	0.00026°C + 0.005% of reading
Т	0.0001°C + 0.005% of reading
R, S	0.00075°C + 0.005% of reading
В	0.0038°C + 0.005% of reading
Ν	0.003°C + 0.005% of reading
С	0.00043°C + 0.005% of reading
mV	0.5 microvolts + 0.005% of reading
Accuracy of Ni672	2 is 0.002°C

SPA² Programmable Current/Voltage and RTD/Thermocouple Limit Alarm Trips

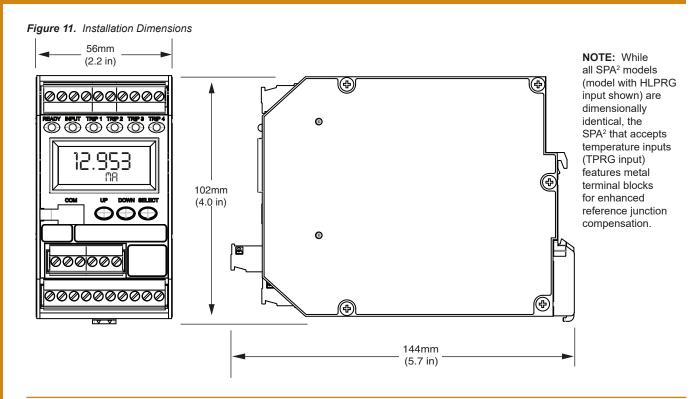
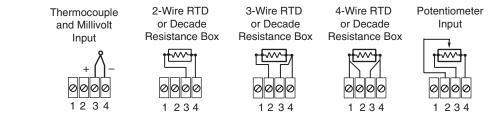
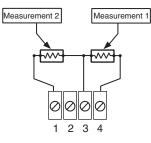


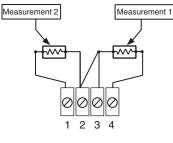
Figure 12. Temperature Sensor Hook-Up Guide (Models with TPRG Input)

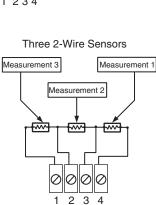


Dual 2-Wire Sensor



One 2-Wire Sensor and One 3-Wire Sensor







Differential/Averaging

Differential/Averaging

Table 6. Terminal Designations (Models with TPRG Input)

Input Type				Т	op Termina	als (Left to	Right)			
три туре	T1	Т2	Т3	T4	Т5	Т6	Т7	Т8	Т9	T10
RTD, Ohm, Potentiometer, T/C & mV Inputs	See Figure 12				MR	MR	+lo Source	-lo Source +lo Sink	+Vo	-Vo -lo Sink

Output Type		Middle Terminals (Left to Right)								
Output Type	11	12	13	14	15	16				
2PRG (SPDT Relays)	N/A	N/A	N/A	N/A	N/A	N/A				
4PRG (SPDT Relays)	NO3	СМЗ	NC3	NO4	CM4	NC4				
2 DPDT Relays	Relay 2 NO1	Relay 2 CM1	Relay 2 NC1	Relay 2 NO2	Relay 2 CM2	Relay 2 NC2				

Output/Power Type		Bottom Terminals (Left to Right)									
Output rower rype	B1	B2	В3	B4	B5	B6	B7	B8	В9	B10	
2PRG (SPDT Relays)	NO1	CM1	NC1	NO2	CM2	NC2	Not Used	AC or DC	ACC or DCC	GND	
4PRG (SPDT Relays)	NO1	CM1	NC1	NO2	CM2	NC2	Not Used	AC or DC	ACC or DCC	GND	
2 DPDT Relays	Relay 1 NO1	Relay 1 CM1	Relay 1 NC1	Relay 1 NO2	Relay 1 CM2	Relay 1 NC2	Not Used	AC or DC	ACC or DCC	GND	

NOTES:

 Terminal blocks can accommodate 14-22 AWG solid wiring, tighten to four inch-pounds (maximum).
 ±Io/±Vo labeling is present only when the unit is equipped with the Analog Output (-AO) option.

KEY: AC or DC = Power Input ACC or DCC = Power Input CM = Relay Common DPDT = Double-Pole/Double-Throw GND = Ground (case)

lo = Current Output MR = Manual Reset NO = Normally Open NC = Normally Closed Sink = Current Sink Source = Current Source SPDT = Single-Pole/Double-Throw Vo = Voltage Output

Accessories

Each SPA² order comes with one copy of our Intelligent PC Configuration Software. Use the chart below to order additional parts.

Part Number	Intelligent PC Configuration Software
750-75E05-01	(One copy provided free with each order)
Part Number 803-053-26	Serial Configuration Cable for use in connecting the SPA ² to a PC
Part Number	Fuse Protected, Non-Isolated USB
804-030-26	Communication Cable

Input Type	Top Terminals (Left to Right)									
	T1	T2	Т3	T4	Т5	Т6	T7	Т8	Т9	T10
Current Input	Tx	+1	COM	Not Used	MR	MR	+lo Source	-lo Source +lo Sink	+Vo	-Vo -Io Sink
Voltage Input	Тx	Not Used	СОМ	+V	MR	MR	+lo Source	-lo Source +lo Sink	+Vo	-Vo -Io Sink

Table 7. Terminal Designations (Models with HLPRG Input)

Output Type	Middle Terminals (Left to Right)								
Output Type	11	12	13	14	15	16			
2PRG (SPDT Relays)	N/A	N/A	N/A	N/A	N/A	N/A			
4PRG (SPDT Relays)	NO3	CM3	NC3	NO4	CM4	NC4			
2 DPDT Relays	Relay 2 NO1	Relay 2 CM1	Relay 2 NC1	Relay 2 NO2	Relay 2 CM2	Relay 2 NC2			

Output/Power Type		Bottom Terminals (Left to Right)									
	B1	B2	B3	B4	B5	B6	B7	B8	В9	B10	
2PRG (SPDT Relays)	NO1	CM1	NC1	NO2	CM2	NC2	Not Used	AC or DC	ACC or DCC	GND	
4PRG (SPDT Relays)	NO1	CM1	NC1	NO2	CM2	NC2	Not Used	AC or DC	ACC or DCC	GND	
2 DPDT Relays	Relay 1 NO1	Relay 1 CM1	Relay 1 NC1	Relay 1 NO2	Relay 1 CM2	Relay 1 NC2	Not Used	AC or DC	ACC or DCC	GND	

NOTES: 1. Terminal blocks can accommodate 14-22 AWG solid wiring, tighten to four inch-pounds (maximum).

 $2.\pm10/4Vo$ labeling is present only when the unit is equipped with the Analog Output (-AO) option.

KEY:

KEY: AC/DC = Power Input ACC/DCC = Power Input CM = Relay Common COM = Analog Common DPDT = Double-Pole/Double-Throw GND = Ground (case)

I = Current Input lo = Current Output MR = Manual Reset NO = Normally Open NC = Normally Closed Sink = Current Sink Source = Current Source SPDT = Single-Pole/Double-Throw TX = Power for 2-wire transmitter V = Voltage Input Vo = Voltage Output

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Do you Need an Intrinsically-Safe Alarm Solution?



SPA²IS has Intrinsically-Safe Field Connections

For facilities that employ intrinsic safety measures, the SPA²IS is a cost effective and complete alarm solution. It includes intrinsically-safe field connections which accept current/voltage, resistance temperature detectors (RTDs), and thermocouple inputs and provides the necessary protection typically afforded by a separate galvanically isolated intrinsically-safe barrier. The SPA²IS cuts wiring and maintenance costs by enabling users to eliminate additional barriers and power supplies, which reduces space requirements and heat dissipation or cooling considerations in barrier marshalling cabinets.

The SPA²IS is powered by a universal AC/DC power supply and provides on/off control, warns of unwanted process conditions, alarms on rate of change, and assists with or performs emergency shutdowns. The SPA²IS provides dual and quad independent and individually-configurable alarm relay outputs when a monitored process variable falls outside of user-set high and/or low limits.

Key features of the SPA²IS

- Intrinsically-Safe Field Connections. Apply inputs from temperature sensors or transmitters located in hazardous areas without the need of a costly intrinsically-safe barrier. Plus power an intrinsically-safe loop using the 2-wire transmitter excitation in the current/voltage input model.
- **20-bit input resolution.** Delivers industrybest digital accuracy for both sensor (RTD and thermocouple) and analog (current/voltage) inputs.
- Site- and PC-Programmable. The SPA²IS offers the choice of using front panel pushbuttons or our FREE Windows[®]-based Intelligent PC Configuration Software for fast and simple set up.
- Large 5-digit process and status readout. A display shows menu prompts and, when the SPA²IS is in operation, shows the process variable, the output or toggles between the two in programmable engineering units.
- **Combined alarm trip and transmitter.** The analog output (-AO) option reduces costs and installation time when both alarm and transmitter functions are needed at the same location.



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